OMRON

NX-series Communication Control Unit

Quick, easy, and flexible to integrate safety into production lines

- Two built-in CIP Safety on EtherNet/IP[™] ports
- CIP Safety on EtherNet/IP integrating safety into EtherNet/IP for safety communication between machines
- Up to 254 connections (NX-SL5700)
- Up to 32 NX Units per Communication Control Unit





For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Features

- Feature EtherNet/IP Communications Port
- CIP Safety on EtherNet/IP Is Supported
- Allows standard units to be mixed with the NX-SL5
 Safety CPU Unit and safety I/O units
- * The Common Industrial Protocol (CIP™) is an industry standard open network, enabling seamless communication among CIP networks. CIP Safety™ adds safety functionality to CIP networks.

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Ordering Information

NX-series Communication Control Unit

Unit type	Appearance	Supported communications protocol	Number of communications connectors	Network variables	Unit version	Model
Communication Control Unit		EtherNet/IP * 1	3	2 *2	Ver. 1.01	NX-CSG320

Note: One NX-END02 End Cover is provided with the NX-CSG320 Communication Control Unit.

***1.** Routing of the CIP Safety protocol is supported.

*2. PORT1 is an independent port. PORT2A and PORT2B are the ports with a built-in Ethernet switch.

Accessories

End Cover (NX-END02): 1

One End Cover is provided with the Communication Control Unit.

Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product name	Number of		Media	Model
	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	 (Media only)	Sysmac Studio 32-bit edition DVD	SYSMAC-SE200D
Sysmac Studio Standard Edition Ver. 1.⊡⊡	Sysmac Studio runs on the following OS. *2 Windows 7(32-bit/64-bit version)/8(32-bit/64-bit version)/ 8.1(32-bit/64-bit version)/10(32-bit/64-bit version)/11(64-bit version)	 (Media only)	Sysmac Studio 64-bit edition DVD	SYSMAC-SE200D-64
	For details, refer to your local OMRON website. The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to your local OMRON website.	1 license *3		SYSMAC-SE201L
Sysmac Studio Safety Edition ∗4 Ver. 1.⊡⊡	Sysmac Studio Safety Edition is a license including necessary setting functions for the safety control system. *This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.	1 license		SYSMAC-FE001L

Note: For details of the Automation Software Sysmac Studio, refer to your local OMRON website.

***1.** The Sysmac Studio Standard Edition License (SYSMAC-SE2□□L) includes functions that the Safety Edition (SYSMAC-FE001L) provides. The Communication Control Unit can be used with the Sysmac Studio version 1.24 or higher.

*2. Model "SYSMAC-SE200D-64" runs on Windows 10 (64bit) or higher.

*3. Multi licenses are available for the Standard Edition (3, 10, 30, or 50 licenses).

*4. The Safety Edition can be used with a safety control system using the Communication Control Unit or EtherNet/IP Coupler Unit.

Optional Products

SD Memory Card

Product name	Specification	Model
SD Momony Cord	Flash Memory, 2 GB	HMC-SD292
Product name SD Memory Card	Flash Memory, 4 GB	HMC-SD492

Note: Refer to the HMC-SD292/492/1A2 datasheet for details on the memory card.

Unit/Terminal Block Coding Pins

Product Name	Specification	Model
Unit/Terminal Block Coding Pins	For 10 Units (Terminal Block: 30 pins, Unit: 30 pins)	NX-AUX02

Terminal Block

Product name	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity	Model
Terminal Block	8	A/B	Provided	10 A	NX-TBC082

Specifications

Regulations and Standards

Communication Control Unit NX-CSG320

Certification body	Standards
UL	 NRAG (UL 61010-1, UL 61010-2-201 and UL 121201) NRAG7 (CSA C22.2 No. 61010-1, CSA C22.2 No. 61010-2-201 and CSA C22.2 No.213)
Shipbuilding Standards	NK, LK

The NX-series Communication Control Units is also registered for RCM, EAC, and KC compliance.

General Specifications

	Item	Specification
Enclosure		Mounted in a panel (open)
Grounding met	hod	Ground to 100 Ω or less
	Ambient operating temperature	0 to 55°C
	Ambient operating humidity	10% to 95% (with no condensation or icing)
	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (with no condensation or icing)
	Altitude	2,000 m max.
	Pollution degree	2 or less
	Noise immunity	Conforms to IEC 61131-2. 2 kV on power supply line
Operating	Insulation class	Class III (SELV)
environment	Overvoltage category	I
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude 8.4 to 150 Hz, acceleration of 9.8 m/s ² 100 minutes each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s ² , 3 times each in X, Y, and Z directions
	Insulation resistance	$20 \text{ M}\Omega$ between isolated circuits (at 100 VDC)
	Dielectric strength	510 VAC for 1 min between isolated circuits, leakage current: 5 mA max.
Installation met	hod	DIN Track (IEC 60715 TH35-7.5/TH35-15)

Unit Specifications

NX-CSG320

Unit name		Communication Control Unit		
Model		NX-CSG320		
Indicators		[RUN] indicator, [ERROR] indicator, [BUSY] indicator, [SD PWR] indicator, [SD BUSY] indicator, [NS] indicator × 2, [L/A] indicator, [L/A 2A] indicator, [L/A 2B] indicator, [TS] indicator, [UNIT PWR] indicator, [I/O PWR] indicator [RUN] indicator, [RUN] indicator, [BUSY] indicator, [BUSY] indicator, [SD PWR] indicator, [SD BUSY] indicator, [L/A] indicator, [VO PWR] indicator, [SD BUSY] indicator, [L/A] indicator, [L/A] indicator, [SD BUSY] indicator, [L/A] indicator, [SD BUSY] indicator, [L/A] indicator, [L/A] indicator, [SD BUSY] indicator, [L/A] indicator, [L/A] indicator, [SD BUSY] indica		
		[NS] indicator, [L/A 2A] indicator, [L/A 2B] indicator [L/A 2B] indicator		
		[IP ADDRESS 1] Switch (x16, x1), [IP ADDRESS 2] Switch (x16, x1), DIP Switch		
Hardware switch setti	ings			
		 * Factory default IP ADDRESS1: 192.168.1.1 IP ADDRESS 1] Switch = "00" IP ADDRESS2: 192.168.250.1 IIP ADDRESS 2] Switch = "00" 		
Dimensions *1		72 × 100 × 90 mm (W × H × D)		
Weight *2		390 g		
Number of NX Units t	-	32 units or less		
Number of communic	ations that can be set between NX Units	254 ports max. *3		
	Power supply voltage	24 VDC (20.4 to 28.8 VDC)		
	Unit power consumption *4	5.95 W		
Unit power supply	Inrush current *5	For cold start at room temperature: 10 A max./0.1 ms max. and 2.5 A max./150 ms max.		
	Current capacity of power supply terminal *6	4 A		
	Isolation method	No isolation: Between the Unit power supply terminal and internal circuit		
Power supply to the	NX Unit power supply capacity	10 W max.		
NX Unit power	NX Unit power supply efficiency	80%		
supply	Isolation method	No isolation: Between the Unit power supply terminal and NX Unit power supply		
I/O power supply to	Power supply voltage	5 to 24 VDC (4.5 to 28.8 VDC)		
NX Units	Maximum I/O power supply current	4 A		
Current consumption	from I/O power supply	10 mA max. (24 VDC)		
External connection t	erminals	Screwless clamping terminal block (8 terminals)		
Terminal connection diagram		UV/UG: Unit power supply terminals IOV/IOG: I/O power supply terminals NX Unit power supply (24 VDC) (5 to 24 VDC) Ground of 100 Ω or less		
Accessories		End cover (NX-END02): 1 pc.		
Installation orientatio	n and restrictions	Only upright installation orientation		
	Cover, and does not include projecting parts.			

*1. Includes the End Cover, and does not include projecting parts.
*2. Includes the End Cover. The weight of the End Cover is 82 g.
*3. Includes the SD Memory Card. The NX Unit power consumption to NX Units is not included.

*4. This is the inrush current value when the power supply turns ON after it has been OFF.

The inrush current may vary depending on the operating condition and other conditions. Therefore, select fuses, breakers, and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used. Especially when you turn the power ON/OFF through a switch inserted to the external DC power supply, cycling power ON-OFF-ON within one

second will cause the inrush current of approx. 30 A/0.3 mA to occur since the inrush current limiter circuit fails to limit the current.

*5. The amount of current that can be passed constantly through the terminal. Do no exceed this current value when you use a through-wiring for the Unit power supply.

*6. The actual configurable number can be calculated as follows: 254 - <Number of CIP Safety connections configured> - <Number of FSoE connections configured>

Built-in EtherNet/IP Port

Item		Specification	
0			
Communications protocol Supported services	L	Sysmac Studio connection, tag data links, CIP message communications, FTP server, automatic clock adjustment (NTP client), SNMP (agent), DNS (client), BOOTP (client), TCP/ UDP message service	
Number of logical ports		2 (With IP routing function)	
Physical layer		100Base-TX or 10Base-T (100Base-TX is recommended.) *1	
	Media access method	CSMA/CD	
	Modulation	Baseband	
	Transmission paths	Star form	
Transmission	Baud rate	100 Mbps (100BASE-TX)	
specifications	Transmission media	Shielded twisted-pair (STP) cable, Category 5, 5e or higher	
	Transmission distance	100 m max. (distance between hub and node)	
	Number of cascade connections	The built-in switching ports support up to 50 nodes. There is no limitation when an external Ethernet switch is used.	
CIP Safety routing	Maximum number of routable CIP Safety connections	254 total For multi-cast connections, 128 total	
CIP Safety routing	Maximum routable Safety data length per connection	32 bytes	
	Number of connections	32/Logical ports (total of 64 with two logical ports)	
	Packet interval (refresh cycle)	1 to 10,000 ms in 1-ms increments Packet intervals can be set independently for each connection. (Data is refreshed over the network at preset intervals and does not depend on the number of nodes.)	
	Allowed communications bandwidth per Unit	12,000 pps * 2 Note: The heartbeat and CIP Safety routing are included.	
	Number of registrable tags	1024/Logical ports (total of 2048 with two logical ports)	
CIP service:	Tag types	Network variables	
Figure Service. Fag data links cyclic communications)	Number of tags per connection (=1 tag set)	32 (31 tags if Controller status is included in the tag set.)	
	Maximum link data size per node	46,208 bytes/Logical ports 92,416 bytes total	
	Maximum data size per connection	1,444 bytes * 3 Data concurrency is maintained within each connection.	
	Number of registrable tag sets	32 per port (1 connection = 1 tag set) (total of 40 with two logical ports) *4	
	Maximum size of 1 tag set	1,444 bytes (Two bytes are used if Controller status is included in the tag set.)	
	Multi-cast packet filter *5	Supported.	
	Class 3 (number of connections)	Connections: 16/Logical ports (total of 32 with two logical ports) (server only)	
CIP message service: Explicit messages *6	UCMM (unconnected)	Maximum number of clients that can communicate at one time: 16 per port (total of 32 with two logical ports) Maximum number of servers that can communicate at one time: 16 per port (total of 32 with two logical ports)	
TCP/UDP message	Maximum number of clients that can communicate at one time	16 per port (total of 32 with two logical ports)	
service	Maximum message size	Request: 492 bytes Response: 496 bytes	
SNMP	Agent	SNMPv1, SNMPv2c	
	МІВ	MIB-II	
EtherNet/IP conformance	test	Conforms to CT14	
Ethernet interface		10BASE-T or 100BASE-TX Auto negotiation or fixed settings	

***1.** If tag data links are being used, use 100Base-TX.

*2. Here, pps means "packets per second" and indicates the number of packets that can be processed in one second.

 *3. To use a data size of 505 bytes or higher, the system must support a large forward open (an optional CIP specification).
 The CS, CJ, NJ, and NX-series Units support a large forward open, but before connecting to nodes of other companies, confirm that those devices also support it.

*4. If more than 40 tag sets are registered in total, the Tag Data Link, Too Many Tag Sets Registered (840E0000 hex) event will occur.

*5. Because the built-in EtherNet/IP port is equipped with an IGMP client (version 2), unnecessary multicast packets can be filtered out by an Ethernet switch that supports IGMP Snooping.

***6.** The TCP/UDP port numbers to use are shown in the table on the next page.

TCP/UDP Port Numbers

The built-in EtherNet/IP port uses the TCP/UDP port numbers shown in the following table. Do not set the same port number for more than one TCP/UDP service.

Service	Туре	Port number	Remarks
Tag data links	UDP	2222	
Llood by system	UDP	2223, 2224	
Used by system	TCP	9610	
CIP messages	TCP	44818	Fixed velues
FTP client (Data transfer port)	TCP	20	Fixed values
DNS client	TCP/UDP	53	
BOOTP client	UDP	68	
HTTP server	TCP	80	
Used by system, other	TCP/UDP	9600	
FTP client (Control port)	TCP	21	
TCP/UDP message service	TCP/UDP	64000	You can change the port number in the Unit Settings
NTP client	UDP	123	on the Sysmac Studio.
SNMP agent	UDP	161	
SNMP trap	UDP	162	

Configuration Unit

Refer to the user's manuals for information on the NX Units that can be connected to the NX-series Communication Control Unit.

Safety Control Units

Unit	Model
Safety CPU Unit	NX-SL5500, NX-SL5700
Safety Input Unit	NX-SIH400, NX-SID800
Safety Output Unit	NX-SOH200, NX-SOD400

I/O Units

Unit			Model		
Unit	2-point Units	4-point Units	8-point Units	16-point Units	32-point Units
Digital Input Unit		NX-ID3317, NX-ID3443 NX-ID3343, NX-IA3117 NX-ID3417	NX-ID4342 NX-ID4442	NX-ID5142-1 NX-ID5142-5 NX-ID5342 NX-ID5442	NX-ID6142-5 NX-ID6142-6
Digital Output Unit	NX-OC2633 NX-OC2733	NX-OD3121, NX-OD3257 NX-OD3153, NX-OD3268 NX-OD3256	NX-OD4121 NX-OD4256 NX-OC4633	NX-OD5121, NX-OD5256 NX-OD5121-1, NX-OD5256-1 NX-OD5121-5, NX-OD5256-5	NX-OD6121-5 NX-OD6121-6 NX-OD6256-5
Digital Mixed I/O Unit				NX-MD6121-5 NX-MD6121-6 NX-MD6256-5	
Analog Input Unit	NX-AD2603, NX-AD2203 NX-AD2604, NX-AD2204 NX-AD2608, NX-AD2208	NX-AD3603, NX-AD3203 NX-AD3604, NX-AD3204 NX-AD3608, NX-AD3208	NX-AD4603, NX-AD4203 NX-AD4604, NX-AD4204 NX-AD4608, NX-AD4208		
Analog Output Unit	NX-DA2603, NX-DA2203 NX-DA2605, NX-DA2205	NX-DA3603, NX-DA3203 NX-DA3605, NX-DA3205			
Temperature Input Unit	NX-TS2101, NX-TS2201 NX-TS2102, NX-TS2202 NX-TS2104, NX-TS2204	NX-TS3101, NX-TS3201 NX-TS3102, NX-TS3202 NX-TS3104, NX-TS3204			

System Units

Unit	Model			
Additional NX Unit Power Supply Unit	NX-PD1000			
Additional I/O Power Supply Unit	NX-PF0630, NX-PF0730			
I/O Power Supply Connection Unit	NX-PC0010, NX-PC0020, NX-PC0030			
Shield Connection Unit	NX-TBX01			

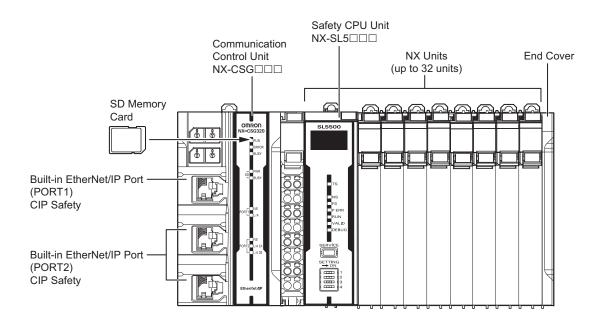
Version Information

The following table shows the possible combinations of versions of NX-series Safety Control Units, Communication Control Unit, and Sysmac Studio. Available functions that are related to safety control vary depending on the versions of the units and Sysmac Studio. Refer to the *NX-series Safety Control Unit/Communication Control Unit User's Manual* (Cat. No. Z395) for details.

Safety Control Unit	model and version	NX bus master: Commun	NX bus master: Communication Control Unit		
Model	Unit Version	Communication Control Unit NX-CSG	Sysmac Studio		
NX-SL5500	Ver.1.3	Ver.1.01 or later	Ver.1.24 or higher		
NA-3L0000	Ver.1.4		Ver.1.40 or higher		
	Ver.1.2	Ver.1.00 only	Ver.1.24 or higher		
NX-SL5700	Ver.1.3	Ver.1.01 or later	Ver.1.24 or higher		
	Ver.1.4	Ver.1.01 or later	Ver.1.40 or higher		
NX-SIH400	Ver.1.0	Ver.1.00 or later	Ver.1.24 or higher		
NX-3IH400	Ver.1.1		Ver.1.24 or higher		
NX-SID800	Ver.1.0	Ver.1.00 or later	Ver.1.24 or higher		
NX-SOH200	Ver.1.0	Ver.1.00 or later	Ver.1.24 or higher		
NX-SOD400	Ver.1.0	Ver.1.00 or later	Ver.1.24 or higher		

NX-CSG NX Unit Configuration

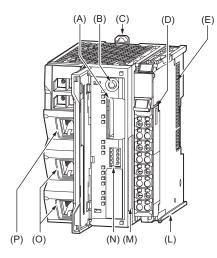
The following shows the CPU Rack Configuration, where NX Units are mounted to a CPU Rack. The CPU Rack is configured with a Communication Control Unit, a Safety CPU Unit, Safety I/O Units, other NX Units, and an End Cover mounted to it. The number of NX Unit connections is up to 32 units.

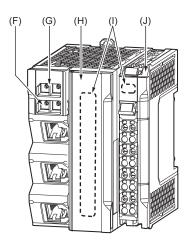


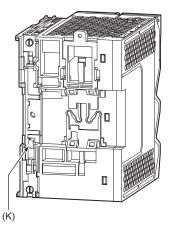
	Configuration	Remarks
Communication Control Unit		One required for every CPU Rack.
		Must be connected to the right side of the CPU Rack. One end cover is provided with the Communication Control Unit as a standard accessory.
	Safety CPU Unit NX-SL5□□□	Up to 32 units can be mounted onto the CPU Rack. One Safety
NX Unit	Safety Input Unit	CPU Unit is required for each CPU Rack. Refer to NX-series Safety Control Unit/Communication Control Unit User's Manual (Cat.
	Safety Output Unit	No. Z395) for the NX Units that you can connect.
	Other NX Units	
SD Memory Card		Install as required.

Part Names and Functions

Communication Control Unit NX-CSG320

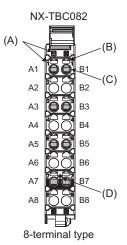






Letter	Name	Function	
(A)	SD Memory Card connector	Connects the SD Memory Card to the Communication Control Unit.	
(B)	SD Memory Card power supply switch	Turns OFF the power supply so that you can remove the SD Memory Card.	
(C)	DIN Track mounting hooks	These hooks are used to mount the Unit to a DIN Track.	
(D)	Terminal Block	Used for wiring the power supply and functional grounding wire.	
(E)	NX bus connector	This connector is used to connect the Communication Control Unit to the NX Unit on the right of the Communication Control Unit.	
(F)	IP Address Switch 2 (x16, x1)	Used for setting an IP address for the built-in EtherNet/IP port (PORT2A and PORT2B). Use the rotary switches and specify a two-digit hexadecimal number.	
(G)	IP Address Switch 1 (x16, x1)	Used for setting an IP address for the built-in EtherNet/IP port (PORT1). Use the rotary switches and specify a two-digit hexadecimal number.	
(H)	SD Memory Card cover	A cover for the SD Memory Card DIP switch area. It opens in the horizontal direction.	
(I)	Operation Status Indicators	Show the operation status of Communication Control Unit by multiple indicators.	
(J)	End Cover	A cover to protect the Communication Control Unit and NX Unit. One End Cover is provided with the Communication C Unit as a standard accessory.	
(K)	DIN Track contact plate	This plate is used to contact the functional ground terminal with a DIN Track.	
(L)	Unit hookup guides	These guides are used to mount NX Units or End Cover.	
(M)	ID Information Indication	Shows the ID information of the Unit.	
(N)	DIP Switch	Used for backups. Normally, turn OFF all of the pins.	
(O)	Built-in EtherNet/IP Port (PORT2)	Connects the built-in EtherNet/IP with an Ethernet cable. PORT2 consists of two RJ45 connectors (PORT2A and PORT2B) and has a built-in Ethernet switch.	
(P)	Built-in EtherNet/IP Port (PORT1)	Connects the built-in EtherNet/IP with an Ethernet cable.	

Terminal Blocks



Letter	Name	Function				
(A)	Terminal number indications	The terminal numbers are given by column letters A and B, and row numbers 1 to 8. The combination of the "column" and "row" gives the terminal numbers from A1 to A8 and B1 to B8. The terminal number indicators are the same regardless of the number of terminals on the terminal block, as shown above.				
(B)	Release hole	Insert a flat-blade screwdriver into these holes to connect or remove the wires.				
(C)	Terminal hole	The wires are inserted into these holes.				
(D)	Ground terminal mark	This mark indicates the ground terminals.				

Terminal Blocks come in three types depending on the number of terminals that can be used. There are 8-terminal, 12-terminal, and 16-terminal Terminal Blocks.

Only the 8-terminal type terminal block is compatible with Communication Control Unit.

(E)

(F)

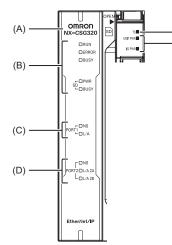
To prevent incorrect insertion, terminal blocks in any other types besides the 8-terminal type cannot be mounted.

Applicable Terminal Blocks for Each Model

Current capacity of power supply terminals and applicable terminal blocks for each model of Communication Control Unit are shown in the following table.

Unit model number	Current capacity of power supply terminal for the Unit		Terminal block			
onit model number	Unit power supply	I/O power supply	Terminal block model	Number of terminals	Ground terminal mark	Terminal current capacity
NX-CSG320	4 A		NX-TBC082	8	Provided	10 A

Indicators



Letter	ter Name Function				
(A)	Model number display	Displays the model information of Communication Control Unit.			
(B)	Communication Control Unit Status Indicators	he indicators show the current operating status of Communication Control Unit.			
(C)	Built-in EtherNet/IP Status Indicators (PORT1)	The indicators show the communications status of Built-in EtherNet/IP Port (PORT1).			
(D)	Built-in EtherNet/IP Status Indicators (PORT2)	The indicators show the communications status of Built-in EtherNet/IP Port (PORT2).			
(E)	NX Bus Status Indicators	These indicators show the communications status with Communication Control Unit and NX Units.			
(F)	Power Status Indicators	Show the power supply status of the Unit and I/O power supply.			

Applicable Wires

Using Ferrules

If you use ferrules, attach the twisted wires to them.

Observe the application instructions for your ferrules for the wire stripping length when attaching ferrules.

Always use plated one-pin ferrules. Do not use unplated ferrules or two-pin ferrules.

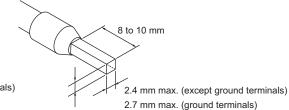
The applicable ferrules, wires, and crimping tool are given in the following table.

Terminal types	Manufacturer	Ferrule model number	Applicable wire (mm ² (AWG))	Crimping tool
		AI0,34-8	0.34 (#22)	
		AI0,5-8	0.5 (#20)	
		AI0,5-10	0.5 (#20)	
Terminals other		AI0,75-8	0.75 (#18)	
than ground	Phoenix Contact	AI0,75-10	0.75 (#16)	Phoenix Contact (The figure in parentheses is the applicable wire size.)
terminals	Fildenix Contact	AI1,0-8	1.0 (#18)	CRIMPFOX 6 (0.25 to 6 mm ² , AWG24 to 10)
		AI1,0-10	1.0 (#18)	
		Al1,5-8	— 1.5 (#16)	
		AI1,5-10		
Ground terminals		Al2,5-10	2.0 *	
		H0.14/12	0.14 (#26)	
		H0.25/12	0.25 (#24)	
		H0.34/12	0.34 (#22)	
		H0.5/14	0.5 (#20)	
Terminals other		H0.5/16	0.5 (#20)	
than ground	Weidmuller	H0.75/14	0.75 (#40)	Weidmuller (The figure in parentheses is the applicable wire size.) PZ6 Roto (0.14 to 6 mm ² , AWG 26 to 10)
terminals		H0.75/16	0.75 (#18)	
		H1.0/14	1.0 (#18)	
		H1.0/16	1.0 (#10)	
		H1.5/14	1.5 (#16)	
		H1.5/16	1.5 (#10)	

* Some AWG 14 wires exceed 2.0 mm² and cannot be used in the screwless clamping terminal block.

When you use any ferrules other than those in the above table, crimp them to the twisted wires so that the following processed dimensions are achieved.

Finished Dimensions of Ferrules



1.6 mm max. (except ground terminals) 2.0 mm max. (ground terminals)

2.7 mm max. (ground terminals)

Using Twisted Wires/Solid Wires

If you use the twisted wires or the solid wires, use the following table to determine the correct wire specifications.

Term	sinala	Wire type				Wire size	Conductor length (stripping length)
Terminals		Twisted wires		Solid wire			
Classification	Current capacity	Plated	Unplated	Plated	Unplated		(suppling length)
All terminals except ground terminals Greater	2 A max.	Possible	Possible	Possible	Possible		8 to 10 mm
	Greater than 2 A and 4 A or less		- Not Possible	Possible *1	Not Dessible	0.08 to 1.5 mm ² AWG28 to 16	
	Greater than 4 A	Possible *1		Not Possible	 Not Possible 		
Ground terminals		Possible	Possible	Possible *2	Possible *2	2.0 mm ²	9 to 10 mm

*1 Secure wires to the screwless clamping terminal block. Refer to the Securing Wires in the USER'S MANUAL (Cat. No. Z395) for how to secure wires.

*2 With the NX-TB 1 Terminal Block, use twisted wires to connect the ground terminal. Do not use a solid wire.

Conductor length (stripping length)

<Additional Information> If more than 2 A will flow on the wires, use plated wires or use ferrules.

Selecting the Network Devices

Recommended Ethernet Switches

We recommend products that have passed the ODVA's conformance tests for Managed Ethernet Switch Device Profile. For more information, contact ODVA.

ODVA website: https://www.odva.org

Recommended Twisted-pair Cables and Connectors

Applicable EtherNet/IP communications cables and connectors vary depending on the used baud rate. For 100Base-TX and 10Base-T, use an STP (shielded twisted-pair) cable of category 5 or higher. You can use either a straight or cross cable.

Cabling materials used for EtherNet/IP communication cables are shown in the table below.

100Base-TX in the Product name column of the table below indicates that either 100Base-TX or 10Base-T can be used.

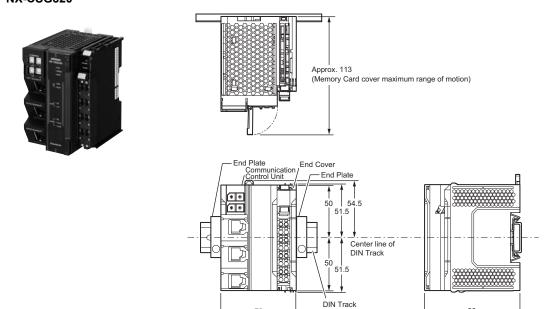
Product name			Manufacturer	Model
			Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 × 4P CP
For 1000Base-T	Size and conductor pairs:	Cables	Kuramo Electric Co., Ltd.	KETH-SB
and 100Base-TX	AWG 24 × 4 pairs *		JMACS Japan Co., Ltd.	IETP-SB
		RJ45 Connectors	Panduit Corporation	MPS588-C
	Size and conductor pairs: AWG 22 × 2 pairs *	Cables	Kuramo Electric Co., Ltd.	KETH-PSB-OMR
			JMACS Japan Co., Ltd.	PNET/B
For 100Base-TX		RJ45 Assembly Connectors		
		<i>~</i>	OMRON	XS6G-T421-1

*We recommend that you use cables and connectors in above combinations.

Dimensions

(Unit: mm)

Communication Control Unit NX-CSG320

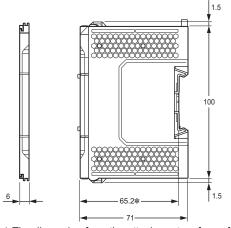


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Note: For dimensions with the communications cable connected, refer to NX-series User's Manual Safety Control Unit/Communication Control Unit (Cat. No.Z395)

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End Cover NX-END02



* The dimension from the attachment surface of the DIN Track to the front surface of the end cover.

NX-CSG Related Manuals

Related Manuals Cat. No.		Model numbers Application		Description	
NX-series Safety Control Unit / Communication Control Unit User's Manual	Z395	NX-SL5	Learning how to use the NX-series Safety Control Units and Communications Control Units.	Describes the hardware, setup methods, and functions of the NX-series Safety Control Units and Communications Control Units.	
NX-series Communication Control Unit Built-in Function User's Manual	Z396	NX-CSG	Learning about the built-in functions of an NX-series Communications Control Unit.	Describes the software setup methods and communications functions of an NX-series Communications Control Unit.	

Safety Precautions

Be sure to read the *Common Precautions for Safety Warning* at the following URL: http://www.ia.omron.com/. Be sure to read the following user's manual for other details required for correct use of the Communication Control Unit.

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OMRON's Products Suppot IoT for Control Panels and Production Lines



NX-series Safety Controller CIP Safety System Brochure

Cat. No. F104



Safety I/O Unit NX-SI/SO Datasheet

Cat. No. F123



Safety CPU Unit NX-SL5□□□ Datasheet

Cat. No. F124



Safety I/O Terminal GI-S Series Datasheet

Cat. No. F126



NX-series I/O System Brochure

Cat. No. R183



Automation Software Sysmac Studio Brochure

Cat. No. P138



Automation Software Sysmac Studio Ver.1.

Note: Do not use this document to operate the Unit.

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