Distance-settable Photoelectric Sensors E3AS-HL

OMRON

Reliable detection of difficult workpieces helps reduce equipment design and commissioning time





E3AS-HL changes the "way of using" reflective photoelectric sensors

In order to satisfy various consumers' needs, products have become more diversified, and got shorter life cycles. As a result of advanced equipment and shortage of skilled workers, quick equipment design and stable operation are critical issues at manufacturing sites. OMRON's E3AS-HL offers new ways of using reflective photoelectric sensors to reduce equipment commissioning time.

Complex-shaped, colored, patterned, or glossy surfaces can be detected





Design, Commissioning

Stable detection for variable workpiece eliminates the need for redesign

Flexible to design with no need for reflectors



Design, Commissioning

Compact body overcomes space limitations, increasing design flexibility P.6

Easy to commission and maintain with no reliance on people's skills



Commissioning

Teaching enables easy, quick, and optimal setting P.8

Maintenance

Enhanced environmental resistance reduces line downtime and maintenance frequency P.10

Stable detection for variable workpieces eliminates the need for redesign

Conventional sensors have to be selected each time the shape, color, pattern, or reflectivity of the workpiece changes, so the equipment sometimes need to be redesigned. The E3AS-HL can detect workpieces without being significantly affected by variable shapes, colors, and materials, saving redesign time.

E3AS-HL for complex-shaped, colored, patterned, or glossy workpieces





With spot beam, detection is unstable since the reflected light does not reach the sensor depending on the profile of the workpiece surface. With the line beam of the E3AS-HL Sensor, detection is less affected by the profile of the surface since the reflected light reaches the sensor from any part of the surface.



Detection is prone to be unstable because color, pattern, or reflectivity affects the sensing distance. The E3AS-HL Sensor is less likely to be affected by them, providing stable detection even when packaging materials change.



With spot beam, detection is unstable since the reflected light does not reach the sensor depending on the profile of the surface.



With the line beam of the E3AS-HL Sensor, detection is less affected by the profile of the surface since the reflected light reaches the sensor from any part of the surface. Glossy objects such as oily metal workpieces also hardly affect detection.



Level differences between low-reflective thin workpieces and the background sometimes cannot be detected. E3AS-HL Sensors, hardly affected by material type or color, can detect level differences.



Detection is prone to be unstable because the sensing distance varies depending on the workpiece material and color. E3AS-HL Sensors, hardly affected by material type or color, requires no adjustment for each workpiece.

CMOS sensing with built-in lens alignment technology minimizes the influence of material properties PATENT PENDING *1 From Material properties greatly affect the detection due to To Material properties hardly affect the detection since the



*1. "PATENT PENDING" means that we applied for a patent in Japan. (As of February 2024)

Overcomes space limitations, increasing design flexibility

Retro-reflective sensors are used to detect difficult workpieces or where long sensing distance is needed. Designing with retro-reflective sensors is time consuming due to installation space constraints as the equipment gets sophisticated and complex. On the other hand, the E3AS-HL allows for designing without reflectors.

E3AS-HL for multi-lane conveyor lines of workpieces with curved surface



Stably detects cans and plastic bottles without reflectors



Retro-reflective sensors are used to detect poorly reflective curved surfaces of cans and transparent plastic bottles, but securing installation space for reflectors on multi-lane conveyor lines is difficult.



The E3AS-HL Sensor, a reflective model capable of detecting the slightest change in the incident light level or distance, can stably detect cans and plastic bottles without reflectors.

Background Reference Teaching (sensitive) for easy setup of transparent object detection PATENT PENDING *1

Previously, the setup of sensors for transparent objects required the experience and finesse of skilled workers, but it can now be done with just the press of a button. The E3AS-HL Sensor detects presence of workpieces from the variation (correlation) of background distance information and incident light level information. 1. Correlation is 100% without a workpiece in place.



Without workpiece (Correlation is 100%)

2. A transparent object (e.g., glass or plastic bottle) passing through is detected as the correlation with the background changes.



With workpiece (Example: Correlation is 40%)

*1. "PATENT PENDING" means that we applied for a patent in Japan. (As of February 2024)



Curved surfaces of metal workpieces tend to affect detection, and it is time consuming to design the mounting angle. E3AS-HL Sensors can be mounted at a wide angle, making setup easy.



Curved surfaces of low-reflective workpieces tend to affect detection, and it is time consuming to design the mounting angle. E3AS-HL Sensors can be mounted at a wide angle, making setup easy.



Interference with other sensors must be considered during design. E3AS-HL Sensors prevent mutual interference between up to 4 sensors, allowing close installation for applications like item identification from hole positions.



Effects of lights for cameras and sunlight must be considered during design. E3AS-HL Sensors can be operated under ambient illumination of 20,000 lx, which reaches the best in class level ^{*2}. This allows you to install the sensors in the vicinity of lights.



*1. The reference values were measured using the OMRON standard sensing object.

*2. Based on OMRON investigation in September 2019.

*3. "PATENT PENDING" means that we applied for a patent in Japan, and "PATENTED" means that we obtained a patent in Japan. (As of February 2024)

Teaching enables easy, quick, and optimal setting

E3AS-HL allow virtually anyone to easily set optimal settings using the teaching method, eliminating rework due to problems during commissioning. Moreover, easy-to-standardize operability makes remote work instructions simple.

Single teach button prevents inconsistent settings

Easily and consistently set the optimal threshold level using the teach button



Background teaching

Set the threshold level at a point before the background (reference surface).

Hold teach button



I//A

Two-point teaching

Set the threshold level at a value halfway between that when a workpiece is present and when one is not.

Place a workpiece in position and press th teach button

Press the teach button without the workpiece i place

е	
on e in	Threshold level

Key locking

The key locking function prevents malfunction after setting.

Fast and easy setup also when setting a large number of sensors

Sensitivity adjustment using the conventional adjuster method requires experience, finesse as well as time since the threshold level must be adjusted one unit at a time.

With the E3AS-HL, just press the teach button to automatically set the threshold level, enabling fast and easy setting.



Easy-to-read, easy-to-understand OLED display

Threshold level and detected value display on the same screen makes threshold level setting easy. Moreover, wide viewing angle and display inverting allow on-site workers to easily see the display.

Detected value and threshold level at a glance



Wide viewing angle allows reading from an angle



Invert display depending on sensor installation orientation

Inverting: Disabled



Inverting: Enabled



Enhanced environmental resistance reduces line downtime and maintenance frequency

When a sensor malfunction due to the environment causes a line stoppage during mass production, it can take a long time to restart. With enhanced environmental resistance, the E3AS-HL will be realized minimize line downtime and maximize uptime.

Front protection cover reduces sensor failures

Welding spatter on the sensing surface or collision during operation can cause a sensor failure, and the sensor sometimes need to be replaced. Mounting the front protection cover prevents sensor failures. When any problems occur with the front protection cover, just replace it. There is no need to replace the sensor and rewire it.



Air blow unit reduces the frequency of false detections **PATENTED** *1

Using an air blow unit greatly reduces the frequency of false detections since it prevents the sensing surface of sensors installed in confined, difficult to clean locations from becoming contaminated. It can be mounted to any photoelectric sensor with a 25.4 mm mounting hole pitch as well as the E3AS Sensors.





The air blow unit can be mounted on either side of any photoelectric sensor with a 25.4 mm mounting hole pitch



Air inlet

Air inlet position can be inverted

Unique case design reduces the frequency of replacements caused by failure

The sensor case is made of stainless steel (SUS316L). OMRON's unique laser welding technology for different materials enhances the sealing and adhesion between the stainless steel and resin.



False detections due to environmental changes can be prevented

False detection may occur due to the effects of lights for vision sensors or nearby sensors after the production line layout is changed.

E3AS-HL Sensors can be operated in high ambient illumination conditions and have the mutual interference prevention function, reducing the frequency of false detections.

Operation under high ambient illumination



E3AS-HL Sensors can be operated under ambient illumination of 20,000 lx, which reaches the best in class level^{*2}, preventing malfunctions caused by camera lights or sunlight.

Mutual interference prevention



The mutual interference prevention function covers up to 4 units, allowing for false detections occurring upon sensor addition to be quickly resolved.

*1. "PATENTED" means that we obtained a patent in Japan. (As of February 2024)

*2. Based on OMRON investigation in September 2020.

Line commissioning and maintenance with less people in less time with IO-Link

With IO-Link, reduce commissioning time by batch-setting the sensors and cut troubleshooting time during mass production by utilizing field data.



Reduce commissioning time by batch-writing settings from IO-Link device configuration tool

Setting information can be batch-written to thousands of sensors on a line, effectively reducing commissioning time and inconsistent settings.

Predictive monitoring and quick recovery by checking and monitoring sensor data

The monitor shows light intensity decrease due to sensing surface contamination or other reason, allowing users to take proactive actions to prevent potential false detections. This reduces the frequency of unexpected failures.





(Example) Incident light level output function

Model lineup

	E3AS-HL
Appearance	
Case	SUS316L
Sensing distance	35 to 500 mm 35 to 150 mm
Standard detectable difference (mm)/ differential travel (%)	35 to 50 mm: 1 mm 50 to 100 mm: 2 mm 100 to 150 mm: 4 mm (E3AS-HL150: When response time is 10 ms)
Setting method of threshold level	Teaching method/ Manual operation
OLED display	\checkmark
Antifouling coating	\checkmark
Mutual interference prevention function	Up to 4 units
Degree of protection	IP67/69K/67G/Ecolab

Accessories enhance sensor usability

The E3AS-HL comes with a lineup of accessories that shorten sensor adjustment time upon commissioning and reduce the frequency of false detections during production.

They can be used with non-E3AS-HL with a standard mounting hole pitch of 25.4 mm as well.







Flexible Mounting Bracket

Optical axis can be adjusted in three directions: vertical, horizontal, and angular.

Air Blow Unit

Blows paper dust and cleaning solutions off the sensing surface.

Front Protection Cover

Protects sensing surfaces from collisions with workpieces, containers, and pallets.

*1. "PATENTED" means that we obtained a patent in Japan. (As of February 2024) Note: For details on ratings and specifications, refer to the *Ratings and Specifications* in this catalog.

Applications and target workpieces



Presence detection of cookies



Presence detection of pizzas



Presence detection of packaged workpieces



Presence detection of cans



Presence detection of plastic bottles



Presence detection of pharmaceutical packages



Detection of the number of tablet sheets



Presence detection of cups



Detection of the number of cookies



Presence detection of crankshafts



Presence detection of needle bearings



Presence detection of hoods



Parts identification using hole positions



Presence detection of bumpers



Detection of remaining quantities of workpieces in parts feeder



Presence detection of pins



Presence detection of tires before building



Presence detection of green tires

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Distance-settable Photoelectric Sensors E3AS-HL

E3AS-HL changes the "way of using" reflective photoelectric sensors

- Complete lineup of photoelectric sensors for various applications
- Teaching method allows anyone to set optimal threshold values
- Antifouling coating prevents contamination on the sensing surface
- Ecolab certified in addition to IP67/69K/67G protection
- All models with IO-Link connectivity (NPN type excluded)





For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Refer to Safety Precautions on page 28.

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E3AS-HL **Ordering Information**

Line beam type [Refer to Dimensions on page 30] Red light						
				Model		
Connection method	Sensing distance (white paper)	Output	NPN output	PNP output		
	(unito pupor)	IO-Link baud rate		COM3 (230.4 kbps) *3		
Pre-wired (2 m) *1	35 mm	500 mm	E3AS-HL500LMN 2M	E3AS-HL500LMT 2M		
M8 Connector			E3AS-HL500LMN M3	E3AS-HL500LMT M3		
M12 Pre-wired Smartclick Connector (0.3m) *2			E3AS-HL500LMN-M1TJ 0.3M	E3AS-HL500LMT-M1TJ 0.3M		
Pre-wired (2 m) *1	35 mm 150 mm		E3AS-HL150LMN 2M	E3AS-HL150LMT 2M		
M8 Connector			E3AS-HL150LMN M3	E3AS-HL150LMT M3		
M12 Pre-wired Smartclick Connector (0.3m) *2			E3AS-HL150LMN-M1TJ 0.3M	E3AS-HL150LMT-M1TJ 0.3M		

Spot type [Refer to Dimensions on page 30]

			Model		
Connection method	Sensing distance (white paper)	Output	NPN output	PNP output	
	(millo pupor)	IO-Link baud rate		COM3 (230.4 kbps)	
Pre-wired (2 m) *1	35 mm	500 mm !	E3AS-HL500MN 2M	E3AS-HL500MT 2M	
M8 Connector			E3AS-HL500MN M3	E3AS-HL500MT M3	
M12 Pre-wired Smartclick Connector (0.3m) *2			E3AS-HL500MN-M1TJ 0.3M	E3AS-HL500MT-M1TJ 0.3M	
Pre-wired (2 m) *1	35 mm 150 mm		E3AS-HL150MN 2M	E3AS-HL150MT 2M	
M8 Connector			E3AS-HL150MN M3	E3AS-HL150MT M3	
M12 Pre-wired Smartclick Connector (0.3m) *2			E3AS-HL150MN-M1TJ 0.3M	E3AS-HL150MT-M1TJ 0.3M	

*1. Models with 5-m cable length are also available with "5M" suffix. (Example: E3AS-HL500LMN 5M/E3AS-HL500MN 5M)
 *2. M8 Pre-wired Connector Models are also available. When ordering, add "-M3J 0.3M" to the end of the model number (e.g., E3AS-HL500LMN-M3J 0.3M/E3AS-HL500MN-M3J 0.3M).

Accessories (Sold Separately)

Sensor I/O Connectors (Sockets on One Cable End) (Models for Connectors / Pre-wired Connectors)

A Sensor I/O Connector is not provided with the Sensor. It must be ordered separately as required. Round Water-resistant Connectors XS3F-M8 series

Appearance	Cable specification	Cable diameter (mm)	Cable connection direction	Cable length (m)	Sensor I/O Connector model number
M8 Connector Straight type			Otroinht	2	XS3F-M421-402-R
	PVC robot cable	4 dia.	Straight	5	XS3F-M421-405-R
Right-angle type			Right-angle	2	XS3F-M422-402-R
and the second s				5	XS3F-M422-405-R

Note: 1. The XS3W (Socket and Plug on Cable Ends), Cable length 1m and 10m is also available. Refer to XS3 Series Datasheet (Cat. No. G147).
2. The connectors will not rotate after they are connected.

3. The cable is fixed at an angle of 180° from the sensor emitter/receiver surface.

Round Water-resistant Connectors XS5 series

Appearance	Cable specification	Cable diameter (mm)	Cable connection direction	Cable length (m)	Sensor I/O Connector model number	
M12 Smartclick Connector		6 dia.		2	XS5F-D421-D80-F	
Straight type	PVC robot cable		Straight			
6 E. M.				5	XS5F-D421-G80-F	
Right-angle type			Right-angle	2	XS5F-D422-D80-F	
a m				5	XS5F-D422-G80-F	

Note: 1. The XS5W (Socket and Plug on Cable Ends) is also available. Refer to XS5 on your OMRON website for details.

2. The connectors will not rotate after they are connected.

3. The cable is fixed at an angle of 180° from the sensor emitter/receiver surface.

Mounting Brackets

A Mounting Bracket is not enclosed with the Sensor. Order a Mounting Bracket separately if required. [Refer to Dimensions on page 31]

Appearance	Model (material)	Pre-wired	M12 Pre-wired Smartclick Connector	M8 Connector
shaped Mounting Bracket	E39-L221 (SUS304)	Yes	Yes	
Horizontal Protective Cover Bracket	E39-L222 (SUS304)	Yes	Yes	
Rear Nounting Bracket	E39-L223 (SUS304)	Yes	Yes	Yes *2
Robust Mounting Bracket	E39-L224 (SUS304)	Yes	Yes	
shaped Aounting Bracket	E39-L231 (SUS304)	*1	*1	Yes *3
Iorizontal Protective Cover Bracket	E39-L232 (SUS304)	*1	*1	Yes *3
Robust Nounting Bracket	E39-L234 (SUS304)	*1	*1	Yes *3
ront Protection cover	E39-E19	Yes	Yes	Yes

*1. Can be used for Pre-wired models and M12 Pre-wired Smartclick Connector models. However, confirm the bracket shape in advance. *2. Confirm the installation environment and bracket shape of the Sensor I/O Connector to be connected.
*3. Use an L-shaped Sensor I/O Connector. Straight types cannot be installed.

Appearance	Model (material)	Pre-wired	M12 Pre-wired Smartclick Connector	M8 Connector	9
Flexible Mounting Bracket	E39-L261 *1 (SUS304)	Yes	Yes	Yes	
A A A					vannds an
Post 50 mm	E39-L262	Yes	Yes	Yes	רמנוועט מות טףפטוונימנוטוט
Post 100 mm	E39-L263	Yes	Yes	Yes	
Air Blow Unit					
The seal of the se	E39-E16 *2	Yes	Yes	Yes	

***1.** The Flexible Mounting Bracket is not provided with a Post (E39-L262/E39-L263). It must be ordered separately. ***2.** The tube for air is not included.

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E3AS-HL **Ratings and Specifications**

	Sensing method		Triar	gulation		
Mode	NPN Output	E3AS-HL500MN	E3AS-HL500LMN	E3AS-HL150MN	E3AS-HL150LMN	
Item	PNP Output/COM3	E3AS-HL500MT	E3AS-HL500LMT	E3AS-HL150MT	E3AS-HL150LMT	
Sensing distanc	e *1	35 mm to the set distance		35 mm to the set distance		
Setting range *1		35 to 500 mm		35 to 150 mm		
Standard detectable difference *1		35 to 180 mm: 9 mm 180 to 300 mm: 18 mm 300 to 400 mm: 30 mm 400 to 500 mm: 45 mm at 10 m sec		35 to 50 mm: 1 mm 50 to 100 mm: 2 mm 100 to 150 mm: 4 mm at 10 m sec		
Display minimu	m unit value	1 mm	т	0.1 mm	T	
Spot size (refere	ence value) *2	2.5 mm × 1.5 mm at distance of 500 mm	18 mm × 1.5 mm at distance of 500 mm	2.5 mm × 1.3 mm at distance of 150 mm	8 mm × 1.3 mm at distance of 150 mm	
Light source (wa	avelength)	Red laser (660 nm), Class1 (IEC/EN60825-1:2014)			
Power supply vo	oltage	10 to 30 VDC (including 10%	ripple (p-p)), Class2			
Current consum	ption	100 mA max.				
	Control output		nt 10 mA max.: 1 VDC max., PNP output depending on mo	al load current of the two output Load current 10 to 100 mA: 2 V del)		
Input/output	NPN	OUTPUT 1: NO (Normally op	en), OUTPUT 2: NC (Normal	ly closed)		
	PNP/COM3	OUTPUT 1: NO (Normally op	en)/COM□, OUTPUT 2: NC	(Normally closed)		
	External input		it or 1.5 V or less, OFF time:	Power supply voltage short-circ power supply voltage - 1.5 V, OF	cuit or open F time: 0 V short-circuit or open	
Indicators		OLED Display (White), Power/Communication indicator (Green*), Operation indicator (Orange) * IO-Link Communication mode: blinking				
Protection circu	its	Power supply reverse polarity protection, Output short-circuit protection, and Output reverse polarity protection				
Response time		1.5 ms / 10 ms / 50 ms selectable				
Threshold settin	ig method	Teaching method / Manual Operations / IO-Link communications				
Mutual interfere	nce prevention	4 units max. (when using the mutual interference prevention function)				
Ambient illumin	ation	Receiver surface illuminance: Incandescent lamp: 20,000 lx max., Sunlight: 25,000 lx max. at distance of 250 mm Incandescent lamp: 5,000 lx max., Sunlight: 10,000 lx max. at distance of 500 mm				
Ambient temper	ature range	Operating: -10 to 50°C, Stora	ge: -25 to 70°C (with no icing	or condensation)		
Ambient humidi	ty range	Operating: 35% to 85%, Stor	age: 35% to 95% (with no cor	ndensation)		
Insulation resist	ance	20 MΩ min. at 500 VDC				
Dielectric streng	ıth	1,000 VAC, 50/60 Hz for 1 m	in			
Vibration resista	•	10 to 55 Hz with a 1.5-mm do		ach in X. Y. and Z directions		
Shock resistanc		500 m/s ² for 3 times each in X, Y, and Z directions				
Degree of protec	ction	IP67 (IEC60529) and IP67G *3 (JIS C 0920 Annex 1), IP69K (ISO20653)				
Connection met					or (standard cable length: 0.3m)	
	Pre-wired (2 m)	Approx. 180 g/approx. 110 g	g 2), Co		in (otaniaana oabio tongan otom)	
Weight	M8 Connector	Approx. 120 g/approx. 50 g				
(packed state/ Sensor only)	M12 Pre-wired Smartclick Connector (0.3 m)	Approx. 150 g/approx. 80 g				
	Case	Stainless steel (SUS316L)				
Materials	Lens cover and Display	Methacrylic resin (PMMA) (Lens cover: Antifouling coating)				
	Indicator	Polyamide 11 (PA11)				
Main IO-Link fur	nctions	Operation mode switching between NO and NC, execution of teaching (2-point teaching, Background teaching), setup of the threshold, timer function of the control output and timer time selecting, Restore Factory Settings, Key Lock (Unlock, Lock (No Button)), monitor output (Detection level, Incident light level)				
	IO-Link specification	Ver. 1.1				
IO-Link	Baud rate	COM3 (230.4 kbps)				
Communication specifications	Data length	PD size: 4 bytes, OD size: 1	oyte (M-sequence type: TYPE	E_2_V)		
	Minimum cycle time	COM3: 1.2 ms				
Accessories		Instruction manual, compliance sheet, index list (attached for IO-Link type only) FDA certification label and Warning label Note: Mounting Brackets must be ordered separately.				

*1. Measured with OMRON's standard workpiece (White ceramic).

*2. Defined by D4o method at the maximum sensing distance. Detection may be influenced if there is light leakage outside the defined region and the surroundings of the target object have a high reflectance in comparison to the target object. Also, when detecting a workpiece that is smaller the uncertaining of the darget object have a high relievance in comparison to the darget object. Also, which detecting a workplote than the spot size, a correct value may not be obtained.
*3. The IP67G is the degree of protection which is defined according to the JIS (Japanese Industrial Standards). The IP67 indicates the same level of protection as defined by the IEC, and the G indicates that a device has resistance to oil.

Engineering Data (Reference Value)





Line beam type E3AS-HL500L⊟ E3AS-HL150L⊟





Sensing Object Angle Characteristics

Spot type/Line beam type E3AS-HL500 Horizontal







Minimum Measurement Gap Vs. Distance

Spot type/Line beam type

E3AS-HL500

E3AS-HL150



I/O Circuit Diagrams/ Timing Charts

NPN Output



* The initial value of control output 2 is reverse of control output 1.



***1.** Standard I/O mode is used as PNP ON/OFF output.

*2. IO-Link Communication mode is used for communications with the IO-Link Master. C/Q performs IO-Link communications. Sensor output DO performs ON/OFF output.

Single Point Mode [Single]

	Timing	charts	- va The initial value	o of control output	2 is reverse of
Output mode		Rated sensing distance range	ÓN delay, OFF	· ·	utput can be set up It is able to select t function and
			ON delay	OFF delay	One Shot
Standard I/O mode (SIO mode)	Power/Communication indicator (green) ON OFF Operation indicator (orange) ON OFF Control output 1 *2 ON OFF Control output 2 *1, *2 ON OFF		Please contact you regarding the IO-Li		
IO-Link Communication mode (COM mode)	Power/Communication indicator (green) Flashing (1 second cycle) Operation indicator (orange) ON OFF Communication output 1 0 Control output 2 *1, *2 ON OFF				

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Window BGS mode [Window BGS]

	Timing charts
Output mode	Rated sensing distance range Near-side Far-side threshold threshold
Standard I/O mode (SIO mode)	Power/Communication indicator (green) ON OFF Operation indicator (orange) ON OFF Control output 1 *2 ON OFF Control output 2 *1, *2 ON OFF
IO-Link Communication mode (COM mode)	Power/Communication Flashing indicator (green) (1 second cycle) Operation indicator (orange) ON OFF Communication output 1 Control output 2 *1, *2 ON OFF

- *1. The initial value of control output 2 is reverse of control output 1.
- *2. The timer function of the control output can be set up by the IO-Link communications. (It is able to select ON delay, OFF delay, or one-shot function and select a timer time of 1 to 9,999 ms (T).)

ON delay	OFF delay	One Shot
Sensing Present object Present NO ON 1 NC ON 1 NC OFF 0 OFF 0	Sensing Present object Not NO OFF 0 NC OFF 0 OFF 0 OFF 0	Sensing Present object Not NO ON 1 OFF 0 NC OFF 0

Please contact your OMRON sales representative regarding the IO-Link setup file (IODD file).

Window FGS mode [Window FGS]

Nomenclature

	Timing charts
Output mode	Rated sensing distance range Near-side Far-side threshold threshold
Standard I/O mode (SIO mode)	Power/Communication indicator (green) ON OFF Operation indicator (orange) ON OFF Control output 1 *2 ON OFF Control output 2 *1, *2 ON OFF
IO-Link Communication mode (COM mode)	Power/Communication Flashing indicator (green) (1 second cycle) Operation indicator (orange) ON OFF Communication output 1 Control output 2 *1, *2 ON OFF

PNP/COM output logic can be reversed by IO-Link communication.

- *1. The initial value of control output 2 is reverse of control output 1.
- *2. The timer function of the control output can be set up by the IO-Link communications. (It is able to select ON delay, OFF delay, or one-shot function and select a timer time of 1 to 9,999 ms (T).)

ON delay	OFF delay	One Shot
Sensing Present object Not NO ON 1 NC ON 1 NC OFF 0	Sensing Present object Not NO ON 1 OFF 0 NC OFF 0 OFF 0	Sensing Present Not OFF 0 NC ON 1 NC OFF 0

Please contact your OMRON sales representative _ regarding the IO-Link setup file (IODD file).



Note: Shown above are the factory settings. Refer to the index list for the default settings at time of shipment from factory.

The operation indicator (orange) lights up when control output 1 is ON or communication output is 1.

* The indicators work differently depending on sensor status.

Engineering Data

Ordering Information

Ratings and Specifications

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Safety Precautions

Be sure to read the precautions for all models in the website at: http://www.ia.omron.com/. Warning Indications

	Warning level Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.
	Caution level Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.

Meaning of Product Safety Symbols

\bigcirc	General prohibition Indicates the instructions of unspecified prohibited action
	Caution, fire Indicates the possibility of fires under specific conditions.
	General caution Indicates unspecified general alert.
	Caution, explosion Indicates the possibility of explosion under specific conditions
	Laser Caution Indicates information related to laser safety
	Disassembly prohibited Prohibit the disassembly of a device because of the possibility of injuries due to electric shock.

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Do not use it exceeding the rated voltage. There is a possibility of failure and fire.

Its component may be damaged and/or degree of protection may be degraded. Please do not apply high pressure water intensively at one place during cleaning.



Never use the product with an AC power supply. Otherwise, explosion may result.



To safely use laser products

Do not expose your eyes to the laser beam either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser beam has a high power density and exposure may result in loss of sight.

Do not disassemble this product. Doing so may cause exposure to the built-in light source which can damage eyes and skin. Never disassemble it.



Laser safety measures for laser equipment are stipulated by the country of use. Follow the instructions described below categorized in four cases.

1. Usage in Japan

The JIS C6802:2014 standard stipulates the safety precautions that users must take according to the class of the laser product. This product is classified into class 1 defined by this standard.

2. Usage in U.S.

This product is subjected to the U.S. FDA (Food and Drug Administration) laser regulations. This product is classified into Class 1 by the IEC 60825-1:2014 standard according to the regulations of Laser Notice No.56 of the FDA standard. This product is already reported to CDRH (Center for Devices and Radiological Health).

Accession Number: 1920014-001

When using a device equipped with the product in the U.S., attach an FDA certification label near the sensor mounted on customer equipment.

FDA	certification	label

This leser product complies with 21 CER 1040, 10 and 1040, 11 except for		
deviations pursuant to Learn Notice No. 50, deted June 24,2007 OMRON Corporation Shiokoji Horikawa,Shimogyo-ku, Kyoto 600-8530 JAPAN Piace of manufacture'	21 CFR 1040. 10 and 1040. 11 except for deviations pursuant to Laser Notice No. 50, dated June 24,2007 OMRON Corporation Shlokoji Horitkawe,Shimogyo-ku, Kyoto 600–8530 JAPAN	

3. Usage in China

This product is classified into Class 2 by the GB7247.1:2012 (IEC60825-1:2007) standard.

When using a device equipped with the product in China, attach a Warning label near the sensor mounted on customer equipment.



4. Usage in countries other than U.S. and China This product is classified into Class 1 by the IEC/EN 60825-1:2014 standard.

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Precautions for Safe Use

The following precautions must be observed to ensure safe operation.

- Do not reverse the power supply connection or connect to an AC current.
- 2. Do not short the load.
- **3.** Be sure that before making supply the supply voltage is less than the maximum rated supply voltage (30 VDC).
- 4. Do not use the product in environments subject to flammable or explosive gases.
- Do not use the product under a chemical or an oil environment without prior evaluation.
- 6. Do not attempt to modify the product.
- Do not touch the metal surface with your bare hands when the temperature is low. Touching the surface may result in a cold burn.
- Burn injury may occur. The product surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Attention must be paid during operation or cleaning.

Precautions for Correct Use

- **1.** Do not hit the product using a hammer for installation.
- The product must be installed with the specified torque or less. For M8 connector, the proper tightening torque is from 0.3 to 0.4 N·m. In case of M12 smartclick connector, manually tighten the connector.
- 3. Tightening torque for the mounting hole is 0.6 $\text{N}{\cdot}\text{m}$ or less (M3 screw).
- **4.** Do not use the product in any atmosphere or environment that exceeds the ratings.
- Output pulses may occur when the power supply is turned OFF. We recommend that you turn OFF the power supply to the load or load line first.
- 6. Use an extension cable less than 100 m long for Standard I/O mode and less than 20 m for IO-Link Communication mode.
- Do not pull on the cable with excessive strength.
 Be sure to turn off the power supply when connecting or disconnecting the cable.
- Please wait for at least 600 ms after turning on the product's power until it is available for use.
- **10.**Though this is type IP67, do not use in the water, rain or outdoors.
- **11.**If the Sensor wiring is placed in the same conduits or ducts as high-voltage or high-power lines, inductive noise may cause malfunction or damage. Wire the cables separately or use a shielded cable.
- 12.Do not use the product in locations subject to direct sunlight.
- **13.**Do not use the product where humidity is high and dew
- condensation may occur. 14.Do not use the product where corrosive gases may exist.
- 14.00 hot use the product where conside gases may exist.15.If high-pressure washing water and so on hits the button, it might lead to malfunctioning. So, consider use of the key lock function.
- 16.Do not apply high-pressure washing water directly to the sensor's light emitting / receiving surface from a short distance. As the antifouling feature may be impaired, keep a sufficient distance from the light emitting / receiving surface.
- 17.Do not use the product at a location subject to shock or vibration.
- **18.**To use a commercially available switching regulator, FG (frame ground) must be grounded.
- 19.Do not use organic solvents (e.g. paint thinner and alcohol) for cleaning. Otherwise optical properties and protective structure may deteriorate.
- **20.**Be sure to check the influence caused by surrounding environments such as background objects and LED lighting before using the product.
- **21.**Do not exceed 100,000 writing operations of the EEPROM (nonvolatile memory). Setting information is written to the EEPROM when a threshold value change, teaching, or zero reset is executed.
- **22.** Please dispose in accordance with applicable regulations.

Dimensions

Sensors



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Ordering Information

Ratings and Specifications

Engineering Data

1/O Circuit Diagrams/ Timing Charts

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E39-L22

30.2

Accessories (Sold Separately)

Mounting Brackets

E39-L221





Photoelectric Sensor

Material: Stainless steel (SUS304)

* Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)

E39-L222



Material: Stainless steel (SUS304)

20.5 40.5 32.5 22 26.5 135° 8.5 7 æ Four, 3.5 dia 25.4 E39--L222 62.2 90.2 4.5 dia 40.3 4.5 14° 10.5 4.5 4 _(T3) (Four, R2.3) R25 11.5 23.5 22.5 -





Safety Precautions

Nomenclature

Dimensions

E39-L223



25

Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)

2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)

Photoelectric Sensor Accessory are installed (Example of E3AS-HL500

3 dia



E39-L224





43.5 dia

(Four, R2.3)

Photoelectric Sensor Accessory are installed (Example of E3AS-HL500





Material: Stainless steel (SUS304)

* Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)

E39-L231





Photoelectric Sensor Accessory are installed (Example of E3AS-HL500)





Material: Stainless steel (SUS304)

* Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)



2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)



Material: Stainless steel (SUS304)

* Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS W)



* Accessories 2-M3-L10 Cross Recessed Pan Head Screws (Attached to SW+JIS)

Post 50 mm E39-L262



Material: Stainless steel (SUS304)

Air Blow Unit E39-E16





Photoelectric Sensor Accessory are installed (Example of E3AS-HL500^[])



35.7

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E39-E16

Line





Material: ZDC2 Finished: NI Plaiting
 * Accessories 2-M3-L16 Cross Recessed Pan Head Screws (Attached to SW+JIS)

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